



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3066-1**Job Sheet 182483**

Part No: D3066-1

Job Qty: 20 ea

DAS
21
9-89

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		8/27/18	0.00	0.00	Start Up Waterjet		DC 18/08/25
100	Waterjet	20 pcs		8/27/18	0.00	0.71	Waterjet1		DC 18/08/25 DAS
120	QC	20 pcs		8/27/18	0.00	0.00	QC8		AUG 27 2018 68
130	HandFinish	20 pcs		8/27/18	0.00	0.31	HandFinish1		DAS 18-08-28
140	QC	20 pcs		8/27/18	0.00	0.00	QC7-2		38 AUG 28 2018 DAS
150	Packaging	20 pcs		8/27/18	0.00	0.00	Packaging3		8-89 AUG 28 2018 68
160	QC21-SA	20 Ea		8/27/18	0.00	0.00	QC21		DAS 21 9-89 AUG 29 2018

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.8900 sf (.0945 ea)	90-Start up Operation	2088573

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	2	264	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S105216



Part: D3066-1

Job No: 182483

Serial No/Batch: S105216

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/25/18

83 8705 7 S 00A
82 8705 8 S 00A
80 8705 9 S 00A

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

Plex 8/24/18 1:39 PM Dart.Gagnon.Michelle

